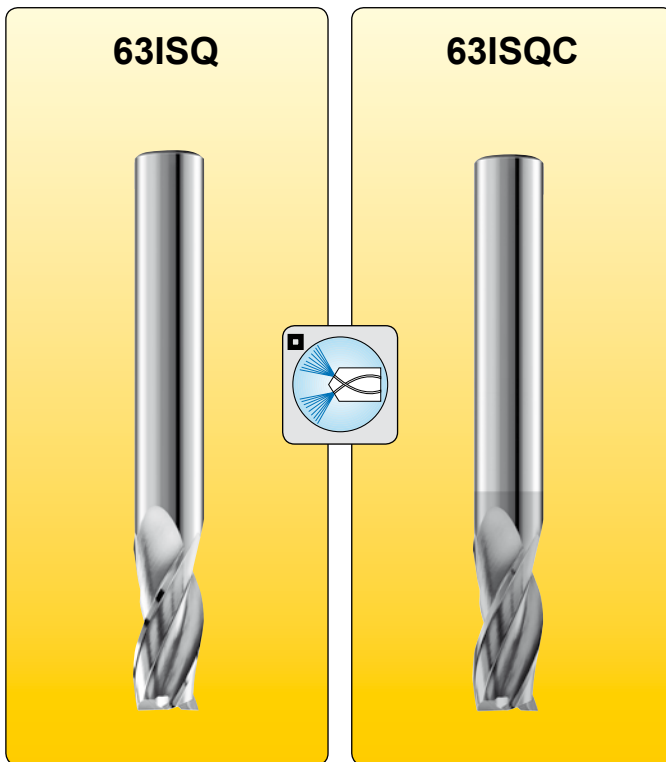


## Schafffräser - Z=3 "PIRAÑA"-SQ ungleiche Schneidenteilung und - Spiralwinkel - DIN 6527-L End Mills - Z=3 "PIRAÑA"-SQ uneven division of cutting edges and helix angle - DIN 6527-L



Einsatzgebiete / Range of application

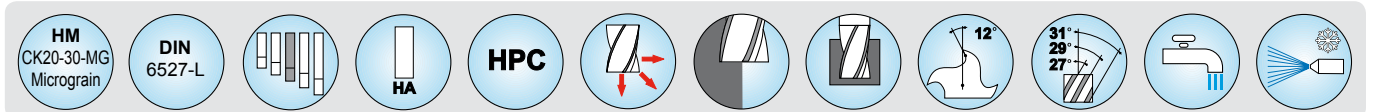
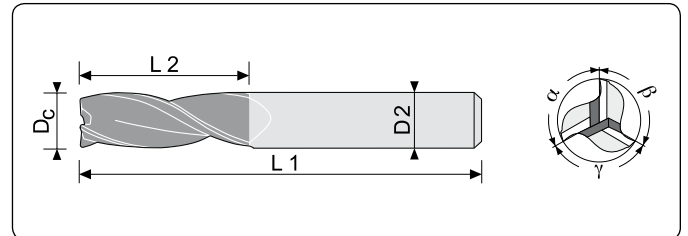
A: Legierungen / Light alloys  
A1.3-1.6 A2.4-2.7 A3.1-3.2 A4.1-4.2

C: Stahlwerkstoffe / Steels  
C1.1-1.8 C2.1-2.4 C4.1

D: Edelstahl / Stainless Steel  
D1.1-1.4

E: Titan / Titanium  
E1.1-1.2 E2.1

F: Gußeisen / Cast irons  
F1.1-1.2 F1.4-1.5 F2.1-2.4



| D <sub>c</sub><br>h10 | L2 | L1  | D2<br>h6 | 63ISQ                | 63ISQC               |
|-----------------------|----|-----|----------|----------------------|----------------------|
|                       |    |     |          | Beschichtet / Coated | Beschichtet / Coated |
| 3                     | 7  | 57  | 6        | 63ISQ.030            | 63ISQ.030C           |
| 4                     | 8  | 57  | 6        | 63ISQ.040            | 63ISQ.040C           |
| 5                     | 10 | 57  | 6        | 63ISQ.050            | 63ISQ.050C           |
| 6                     | 10 | 57  | 6        | 63ISQ.060            | 63ISQ.060C           |
| 8                     | 16 | 63  | 8        | 63ISQ.080            | 63ISQ.080C           |
| 10                    | 19 | 72  | 10       | 63ISQ.100            | 63ISQ.100C           |
| 12                    | 22 | 83  | 12       | 63ISQ.120            | 63ISQ.120C           |
| 14                    | 22 | 83  | 14       | 63ISQ.140            | 63ISQ.140C           |
| 16                    | 26 | 92  | 16       | 63ISQ.160            | 63ISQ.160C           |
| 20                    | 32 | 104 | 20       | 63ISQ.200            | 63ISQ.200C           |
|                       |    |     |          |                      |                      |
|                       |    |     |          |                      |                      |
|                       |    |     |          |                      |                      |
|                       |    |     |          |                      |                      |
|                       |    |     |          |                      |                      |
|                       |    |     |          |                      |                      |
|                       |    |     |          |                      |                      |
|                       |    |     |          |                      |                      |
|                       |    |     |          |                      |                      |

■ Auf Anfrage ab 8 mm auch mit "Kühlkanälen" lieferbar. - Fügen Sie am Ende der Bestell Nr. iK ein  
■ On request from 8 mm also available with "coolant ducts". - Add at the end of the Order No ... iK