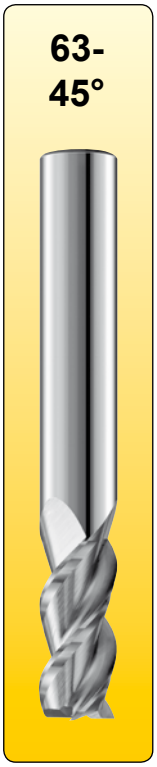
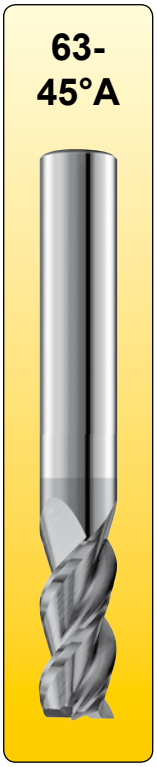
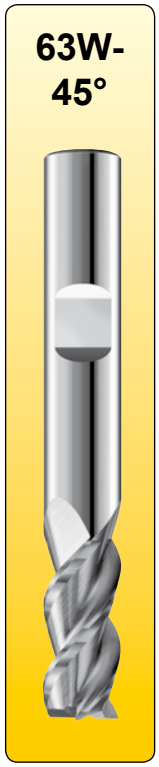
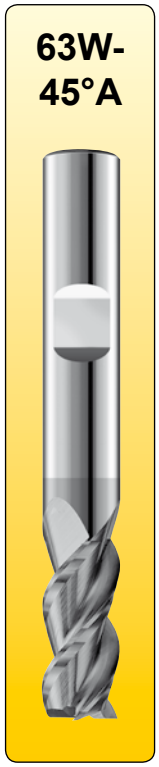
Schaftfräser - Z=3 Drall 45° - DIN 6527-L
End mills - Z=3 Helix 45° - DIN 6527-L









Einsatzgebiete / *Range of application*

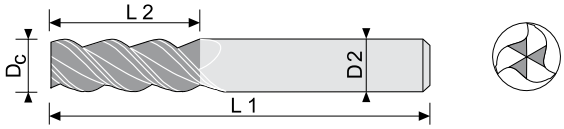
A: Legierungen / *Light alloys*
A1.3-1.6 A2.4-2.7 A3.1-3.2 A4.1-4.2

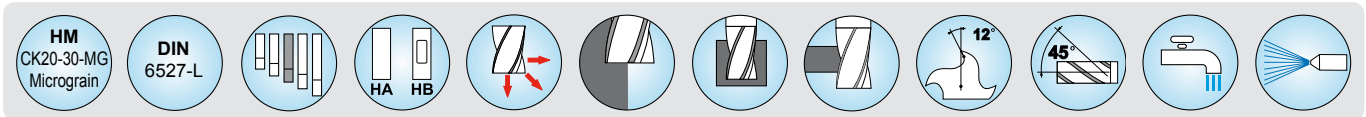
C: Stahlwerkstoffe / *Steels*
C1.1-1.8 C2.1-2.3 C4.1

D: Edelstahl / *Stainless Steel*
D1.1-1.4

E: Titan / *Titanium*
E1.1-1.2 E2.1

F: Gußeisen / *Cast irons*
F1.1-1.2 F1.4-1.5 F2.1-2.4





D_c h10	L2	L1	D2 h6	63-45°	63-45°A Beschichtet / *Coated*	63W-45°	63W-45°A Beschichtet / *Coated*
3	7	57	6	63.030060757-45°	63.030060757-45°A	63W.030060757-45°	63W.030060757-45°A
4	8	57	6	63.040060857-45°	63.040060857-45°A	63W.040060857-45°	63W.040060857-45°A
5	10	57	6	63.050061057-45°	63.050061057-45°A	63W.050061057-45°	63W.050061057-45°A
6	10	57	6	63.060061057-45°	63.060061057-45°A	63W.060061057-45°	63W.060061057-45°A
7	13	63	8	63.070081363-45°	63.070081363-45°A	63W.070081363-45°	63W.070081363-45°A
8	16	63	8	63.080081663-45°	63.080081663-45°A	63W.080081663-45°	63W.080081663-45°A
9	16	72	10	63.090101672-45°	63.090101672-45°A	63W.090101672-45°	63W.090101672-45°A
10	19	72	10	63.100101972-45°	63.100101972-45°A	63W.100101972-45°	63W.100101972-45°A
12	22	83	12	63.120122283-45°	63.120122283-45°A	63W.120122283-45°	63W.120122283-45°A
14	22	83	14	63.140142283-45°	63.140142283-45°A	63W.140142283-45°	63W.140142283-45°A
16	26	92	16	63.160162692-45°	63.160162692-45°A	63W.160162692-45°	63W.160162692-45°A
18	32	92	18	63.180183292-45°	63.180183292-45°A	63W.180183292-45°	63W.180183292-45°A
20	32	104	20	63.2002032104-45°	63.2002032104-45°A	63W.2002032104-45°	63W.2002032104-45°A
25	45	120	25	63.2502545120-45°	63.2502545120-45°A	63W.2502545120-45°	63W.2502545120-45°A

Für Arbeitsparameter siehe Seite 182
For working-parameters see page 182