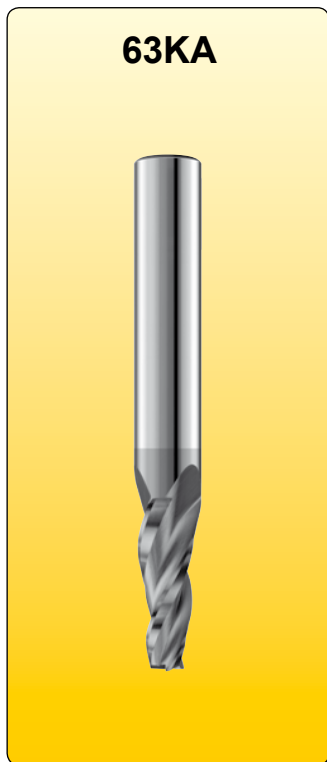
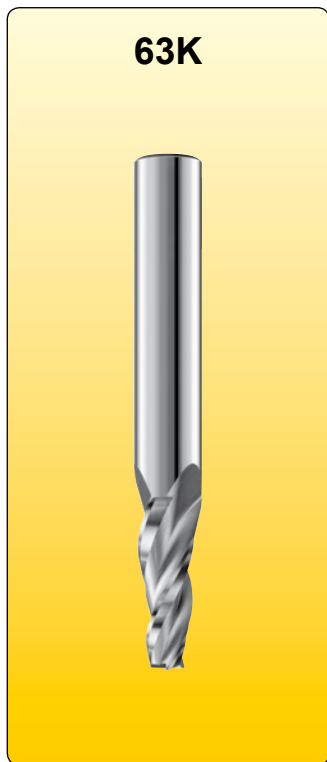


Konische Schafffräser - Z=3 - konstante Spiralsteigung - WN
Taper end mills - Z=3 - constant spiral angle - Internal standard



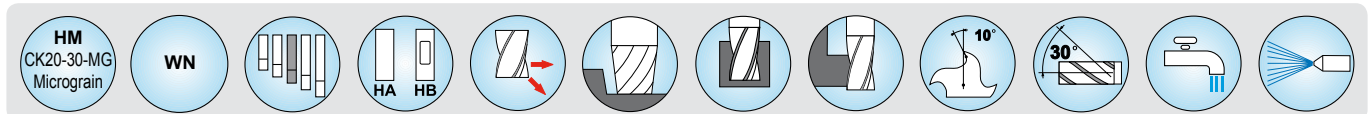
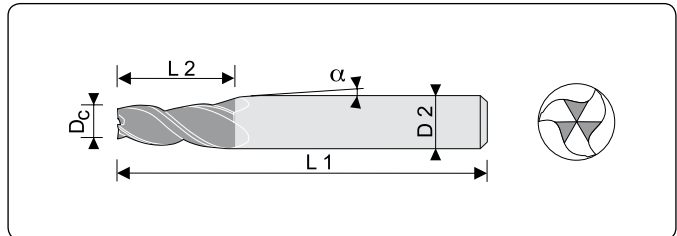
Einsatzgebiete / Range of application

C: Stahlwerkstoffe / Steels
 C1.1-1.8 C2.1-2.4 C3.1-3.2 C4.1-4.2

D: Edelstahl / Stainless Steel
 D1.1-1.5

E: Titan / Titanium
 E2.1 E2.3

F: Gußeisen / Cast irons
 F1.1-1.5 F2.1-2.4



D _c h10	L2	L1	D2 h6	□ α	63K	63KA
						Beschichtet / Coated
4,5	20	57	6	1°	63K.06-1°	63K.06-1°A
6	30	63	8	1°	63K.08-1°	63K.08-1°A
8	30	72	10	1°	63K.10-1°	63K.10-1°A
10	35	83	12	1°	63K.12-1°	63K.12-1°A
12	35	83	14	1°	63K.14-1°	63K.14-1°A
14,5	45	92	16	1°	63K.16-1°	63K.16-1°A
16	55	100	18	1°	63K.18-1°	63K.18-1°A
18	55	104	20	1°	63K.20-1°	63K.20-1°A
2,5	20	57	6	3°	63K.06-3°	63K.06-3°A
4	30	63	8	3°	63K.08-3°	63K.08-3°A
6	30	72	10	3°	63K.10-3°	63K.10-3°A
8	35	83	12	3°	63K.12-3°	63K.12-3°A
10	35	83	14	3°	63K.14-3°	63K.14-3°A
11,3	45	92	16	3°	63K.16-3°	63K.16-3°A
12	55	100	18	3°	63K.18-3°	63K.18-3°A
14,2	55	104	20	3°	63K.20-3°	63K.20-3°A
2,5	20	57	6	5°	63K.06-5°	63K.06-5°A
3	25	63	8	5°	63K.08-5°	63K.08-5°A
3,5	30	72	10	5°	63K.10-5°	63K.10-5°A
4	35	83	12	5°	63K.12-5°	63K.12-5°A
8	35	83	14	5°	63K.14-5°	63K.14-5°A
9	40	92	16	5°	63K.16-5°	63K.16-5°A
11	40	100	18	5°	63K.18-5°	63K.18-5°A
12	45	104	20	5°	63K.20-5°	63K.20-5°A