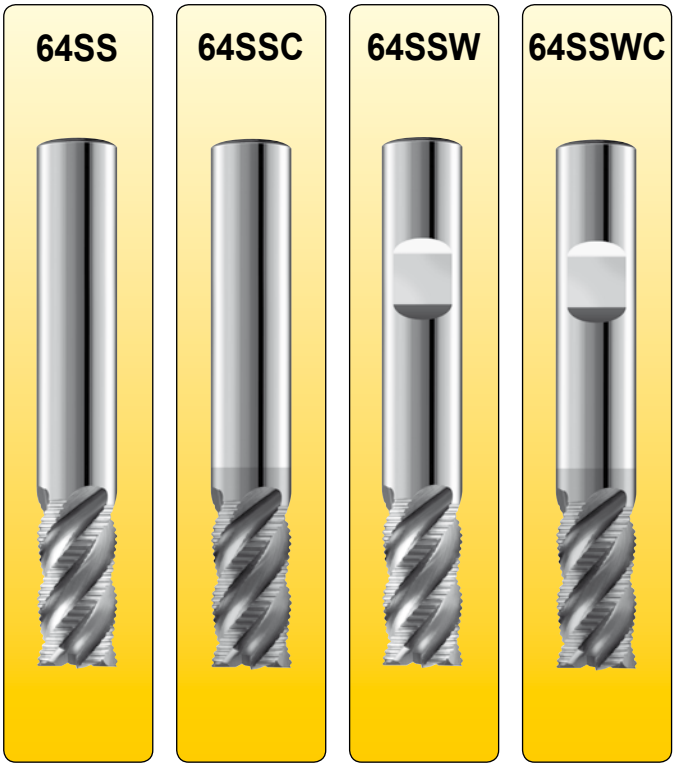
Hochleistungs Schruppfräser - Drall 45° - Ähnlich DIN 6527-L
High performance roughing end mills helix 45° - Similar to DIN 6527-L



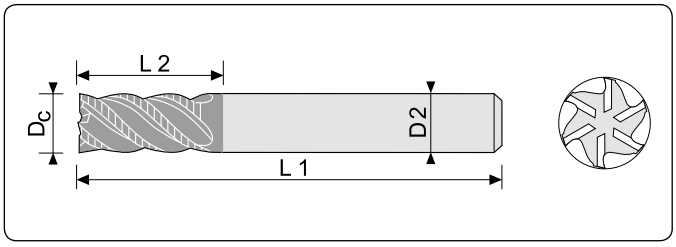
Einsatzgebiete / *Range of application*

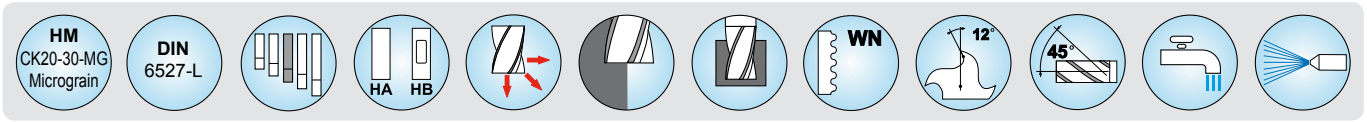
C: Stahlwerkstoffe / *Steels*
C1.1-1.8 C2.1-2.4 C4.1

D: Edelstahl / *Stainless Steel*
D1.1-1.4

E: Titan / *Titanium*
E2.1 E1.1-1.3 E2.1-2.3

F: Gußeisen / *Cast irons*
F1.1-1.2 F1.4-1.5 F2.1-2.2





D_c h10	L2	L1	D2 h6	z	64SS	64SSC Beschichtet / *Coated*	64SSW	64SSWC Beschichtet / *Coated*
8	19	63	8	4	64SS.080	64SS.080C	64SSW.080	64SSW.080C
10	22	72	10	4	64SS.100	64SS.100C	64SSW.100	64SSW.100C
12	26	83	12	4	64SS.120	64SS.120C	64SSW.120	64SSW.120C
14	26	83	14	4	64SS.140	64SS.140C	64SSW.140	64SSW.140C
16	32	92	16	4	64SS.160	64SS.160C	64SSW.160	64SSW.160C
18	32	92	18	6	64SS.180	64SS.180C	64SSW.180	64SSW.180C
20	38	104	20	6	64SS.200	64SS.200C	64SSW.200	64SSW.200C
25	45	120	25	6	64SS.250	64SS.250C	64SSW.250	64SSW.250C

Für Arbeitsparameter siehe Seite 172
For working-parameters see page 172