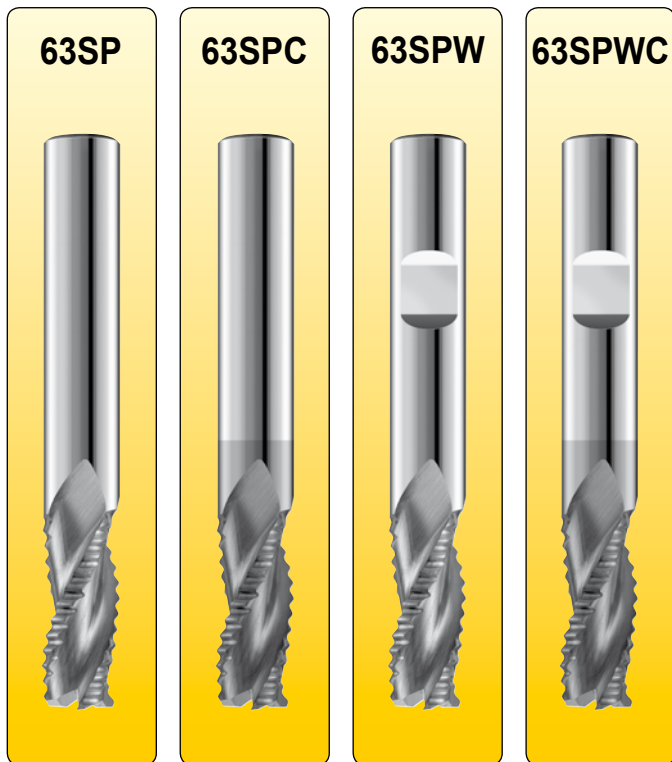


**Schruppfräser - Z=3 Drall 30° - Ähnlich DIN 6527-L**  
**Roughing end mills - Z=3 Helix 30° - Similar to DIN 6527-L**



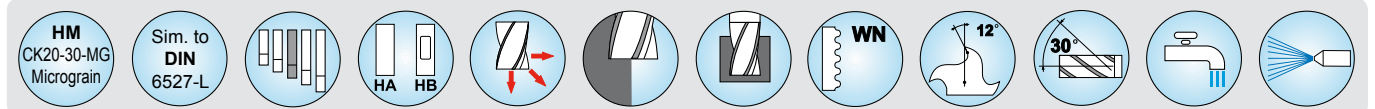
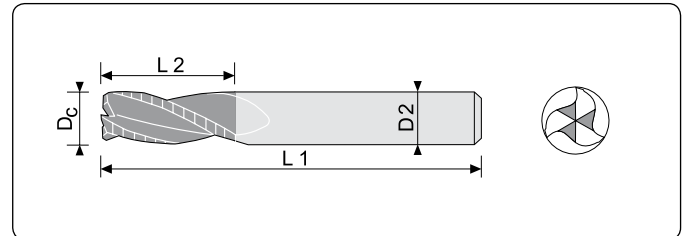
Einsatzgebiete / Range of application

C: Stahlwerkstoffe / Steels  
 C1.3 C2.1-2.3 C3.1 C4.1

D: Edelstahl / Stainless Steel  
 D1.1-1.4

E: Titan / Titanium  
 E2.1 E1.1-1.3 E2.1-2.3

F: Gußeisen / Cast irons  
 F1.1-1.2 F1.4-1.5 F2.1-2.2



D <sub>c</sub> h10	L2	L1	D2 h6	63SP	63SPC	63SPW	63SPWC
					Beschichtet / Coated		Beschichtet / Coated
6	10	57	6	63SP.060	63SP.060C	63SPW.060	63SPW.060C
8	19	63	8	63SP.080	63SP.080C	63SPW.080	63SPW.080C
10	22	72	10	63SP.100	63SP.100C	63SPW.100	63SPW.100C
12	26	83	12	63SP.120	63SP.120C	63SPW.120	63SPW.120C
14	26	83	14	63SP.140	63SP.140C	63SPW.140	63SPW.140C
16	30	92	16	63SP.160	63SP.160C	63SPW.160	63SPW.160C
18	30	92	18	63SP.180	63SP.180C	63SPW.180	63SPW.180C
20	38	104	20	63SP.200	63SP.200C	63SPW.200	63SPW.200C
25	45	120	25	63SP.250	63SP.250C	63SPW.250	63SPW.250C

**2.  
06**