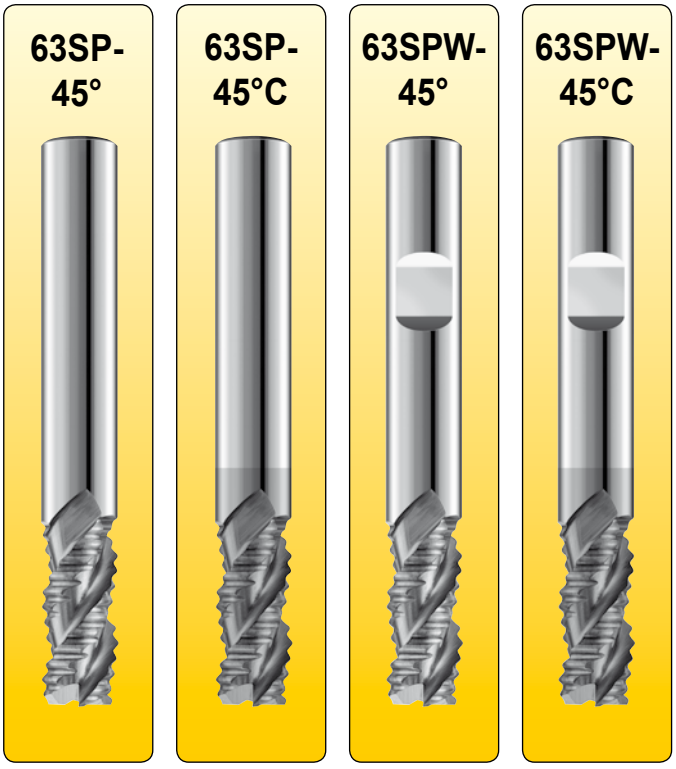
Schruppfräser - Z=3 Drall 45° - Ähnlich DIN 6527-L
Roughing end mills - Z=3 Helix 45° - Similar to DIN 6527-L



Einsatzgebiete / *Range of application*

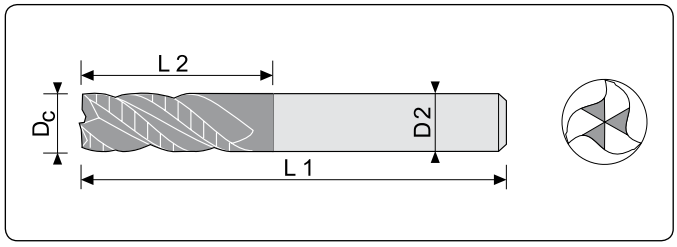
A: Legierungen / *Light alloys*
A1.1-1.6 A2.1-2.7 A3.1-3.2 A4.1-4.2

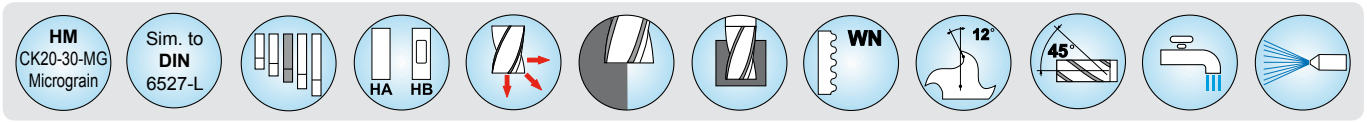
C: Stahlwerkstoffe / *Steels*
C1.1-1.8 C2.1-2.3 C3.1 C4.1

D: Edelstahl / *Stainless Steel*
D1.1-1.4

E: Titan / *Titanium*
E2.1

F: Gußeisen / *Cast irons*
F1.1-1.2 F1.4-1.5 F2.1-2.2





D_c h10	L2	L1	D2 h6	63SP-45°	63SP-45°C Beschichtet / *Coated*	63SPW-45°	63SPW-45°C Beschichtet / *Coated*
6	10	57	6	63SP.060-45°	63SP.060-45°C	63SPW.060-45°	63SPW.060-45°C
8	19	63	8	63SP.080-45°	63SP.080-45°C	63SPW.080-45°	63SPW.080-45°C
10	22	72	10	63SP.100-45°	63SP.100-45°C	63SPW.100-45°	63SPW.100-45°C
12	26	83	12	63SP.120-45°	63SP.120-45°C	63SPW.120-45°	63SPW.120-45°C
14	26	83	14	63SP.140-45°	63SP.140-45°C	63SPW.140-45°	63SPW.140-45°C
16	30	92	16	63SP.160-45°	63SP.160-45°C	63SPW.160-45°	63SPW.160-45°C
18	30	92	18	63SP.180-45°	63SP.180-45°C	63SPW.180-45°	63SPW.180-45°C
20	38	104	20	63SP.200-45°	63SP.200-45°C	63SPW.200-45°	63SPW.200-45°C
25	45	120	25	63SP.250-45°	63SP.250-45°C	63SPW.250-45°	63SPW.250-45°C

Für Arbeitsparameter siehe Seite 172
For working-parameters see page 172