Schaftfräser - Z=2 Drall 30° - WN

"ULTRA Ra" Speed Line mit feingeläppten Spannuten - doppeltem Spanwinkel - konische Seele

End mills - Z=2 Helix 30° - Internal standard

"ULTRA Ra" Speed Line with fine lapped chip flutes-with double rake angle - conical core

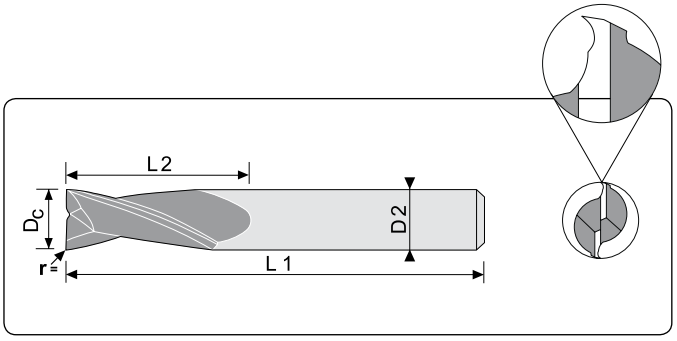
102A

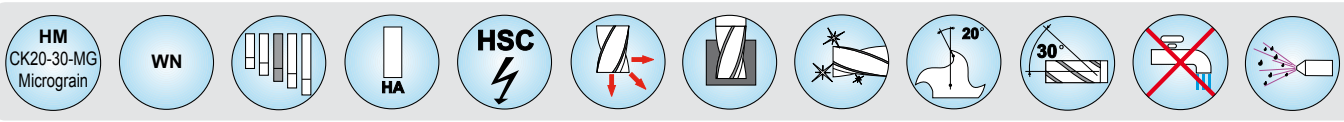
102AG

Einsatzgebiete / *Range of application*

A: Legierungen / *Light alloys*
A1.1-1.7 A2.1-2.7 A3.1-3.2 A4.1-4.2

E: Titan / *Titanium*
E1.1





2.
05

D_c h10	L2	L1	D2 h6	102A	102AG Beschichtet / *Coated*
3	12	50	6	102A.030061250	102A.030061250G
4	14	50	6	102A.040061450	102A.040061450G
6	18	50	6	102A.060061850	102A.060061850G
8	20	63	8	102A.080082063	102A.080082063G
10	25	72	10	102A.100102572	102A.100102572G
12	30	83	12	102A.120123083	102A.120123083G
16	35	92	16	102A.160163592	102A.160163592G
20	45	104	20	102A.2002045104	102A.2002045104G

Für Arbeitsparameter siehe Seite 142
For working-parameters see page 142