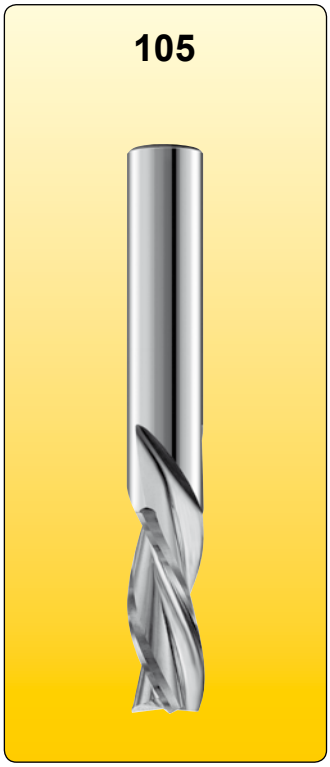
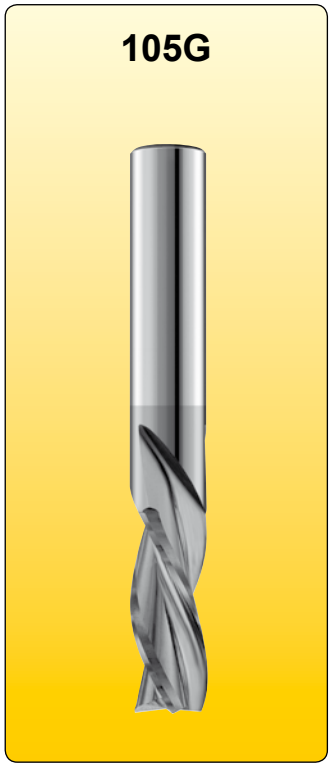
Schaftfräser - Z=3 Drall 30° - Linksdrall-rechtsschneidend - WN

"ULTRA Ra" Speed Line mit feingeläppten Spannuten

End mills - Z=3 Helix 30° - Left hand spiral - Right hand cut - Internal standard

"ULTRA Ra" Speed Line with fine lapped chip flutes



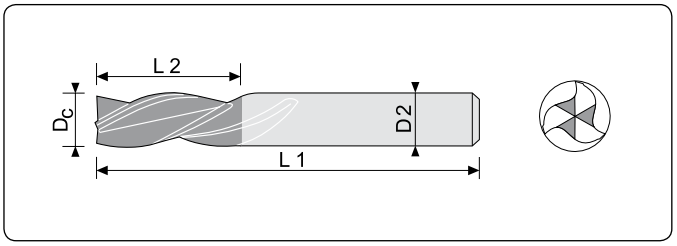


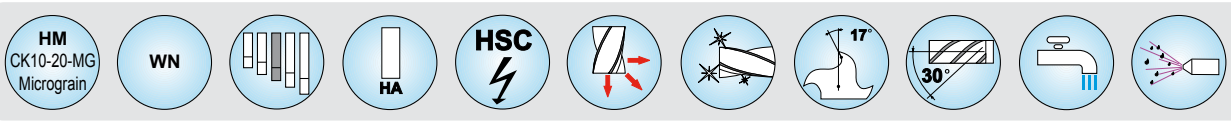
Einsatzgebiete / *Range of application*

A: Legierungen / *Light alloys*
A1.1-1.7 A2.1-2.7 A3.1-3.2 A4.1-4.2

B: Kunststoffe - Faserverstärkte Kunststoffe
B: *Plastics - Reinforced plastic fibres*
B1.1-1.3 B1.5-1.6 B2.1-2.4

Titan / *Titanium*
E1.1





2.
05

D_c h10	L2	L1	D2 h6	105	105G Beschichtet / *Coated*
3	12	40	3	105.030031240	105.030031240G
4	14	40	4	105.040041440	105.040041440G
5	16	50	5	105.050051650	105.050051650G
6	18	50	6	105.060061850	105.060061850G
8	20	63	8	105.080082063	105.080082063G
10	25	72	10	105.100102572	105.100102572G
12	30	83	12	105.120123083	105.120123083G
16	35	92	16	105.160163592	105.160163592G
20	45	104	20	105.2002045104	105.2002045104G

Für Arbeitsparameter siehe Seite 142
For working-parameters see page 142