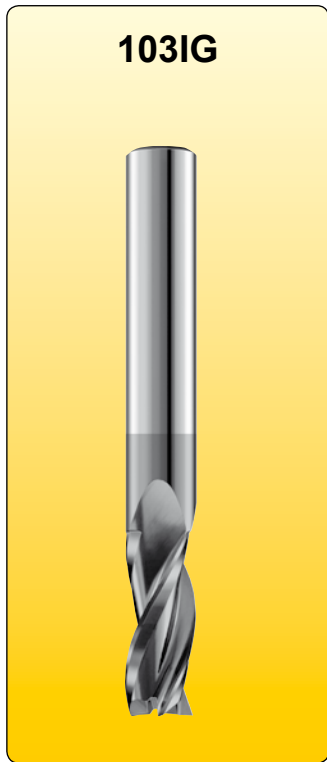
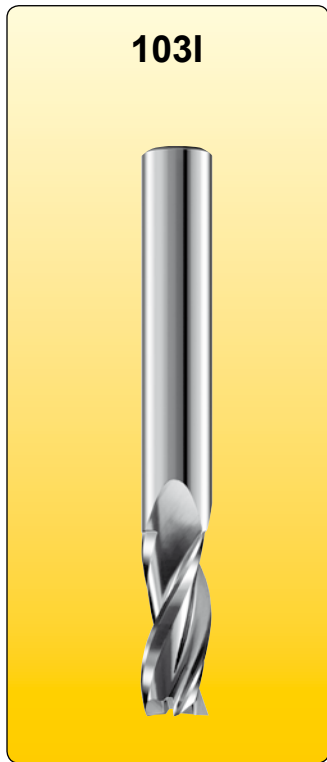


Schaftfräser - Z=3 Drall 30° - Ähnlich DIN 6527-L

"PIRAÑA" ungleiche Schneidenteilung - feingeläppte Spannuten

End mills - Z=3 Helix 30° - Similar to DIN 6527-L

"PIRAÑA" uneven division of cutting edges - fine lapped chip flutes



Einsatzgebiete / Range of application

A: Legierungen / Light alloys

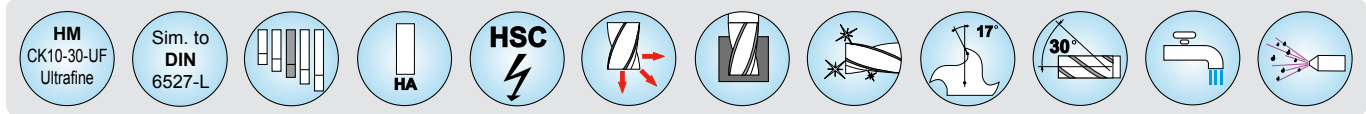
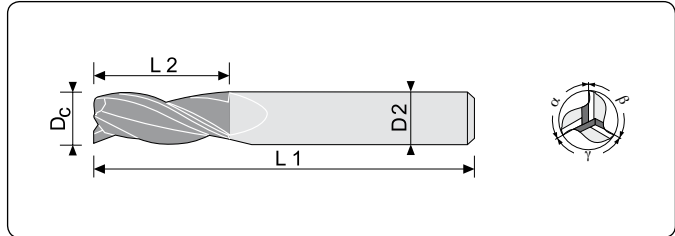
A1.1-1.7 A2.1-2.7 A3.1-3.2 A4.1-4.2

B: Kunststoffe - Faserverstärkte Kunststoffe
B: Plastics - Reinforced plastic fibres

B1.1-1.3 B1.5-1.6 B2.1-2.4

Titan / Titanium

E1.1



D _c h10	L2	L1	D2 h6	1031	103IG
					Beschichtet / Coated
3	10	57	6	1031.030061057	1031.030061057G
4	13	57	6	1031.040061357	1031.040061357G
5	15	57	6	1031.050061557	1031.050061557G
6	18	57	6	1031.060061857	1031.060061857G
7	20	63	8	1031.070082063	1031.070082063G
8	20	63	8	1031.080082063	1031.080082063G
9	22	72	10	1031.090102272	1031.090102272G
10	25	72	10	1031.100102572	1031.100102572G
12	30	83	12	1031.120123083	1031.120123083G
14	30	83	14	1031.140143083	1031.140143083G
16	35	92	16	1031.160163592	1031.160163592G
18	35	92	18	1031.180183592	1031.180183592G
20	45	104	20	1031.2002045104	1031.2002045104G

**2.
05**