

## Schaftfräser - Z=3 Drall 45° - Ähnlich DIN 6527-L

"PIRAÑA" ungleiche Schneidenteilung - feingeläppte Spannuten

## End mills - Z=3 Helix 45° - Similar to DIN 6527-L

"PIRAÑA" uneven division of cutting edges - fine lapped chip flutes

### Einsatzgebiete / Range of application

A: Legierungen / Light alloys

A1.1-1.7 A2.1-2.7 A3.1-3.2 A4.1-4.2

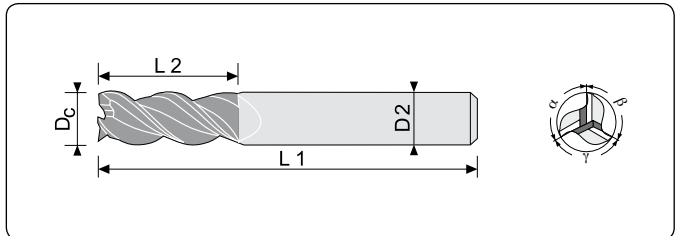
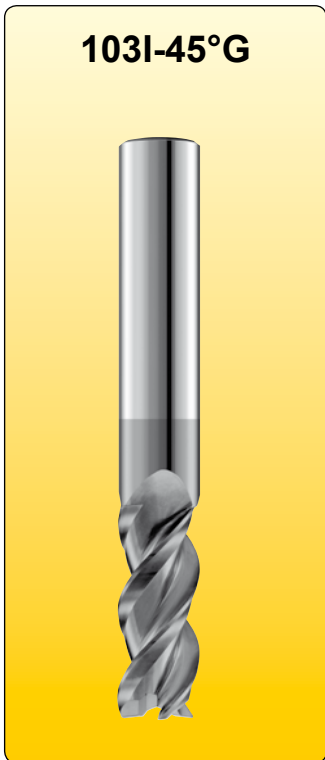
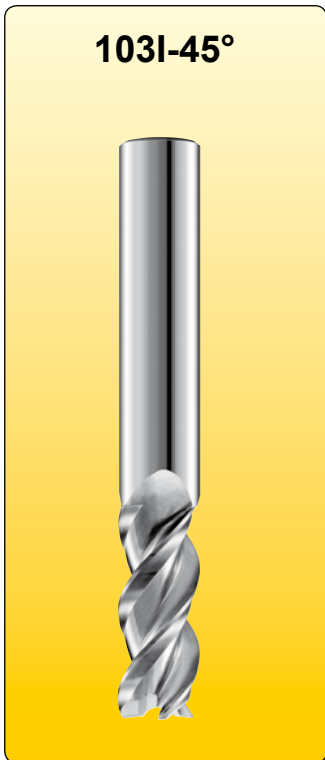
B: Kunststoffe - Faserverstärkte Kunststoffe

B: Plastics - Reinforced plastic fibres

B1.1-1.3 B1.5-1.6 B2.1-2.4

E: Titan / Titanium

E1.1



D <sub>c</sub> h10	L2	L1	D2 h6	1031-45°	1031-45°G
					Beschichtet / Coated
3	10	57	6	1031.030061057-45°	1031.030061057-45°G
4	13	57	6	1031.040061357-45°	1031.040061357-45°G
5	15	57	6	1031.050061557-45°	1031.050061557-45°G
6	18	57	6	1031.060061857-45°	1031.060061857-45°G
7	20	63	8	1031.070082063-45°	1031.070082063-45°G
8	20	63	8	1031.080082063-45°	1031.080082063-45°G
9	22	72	10	1031.090102272-45°	1031.090102272-45°G
10	25	72	10	1031.100102572-45°	1031.100102572-45°G
12	30	83	12	1031.120123083-45°	1031.120123083-45°G
14	30	83	14	1031.140143083-45°	1031.140143083-45°G
16	35	92	16	1031.160163592-45°	1031.160163592-45°G
18	35	92	18	1031.180183592-45°	1031.180183592-45°G
20	45	104	20	1031.2002045104-45°	1031.2002045104-45°G