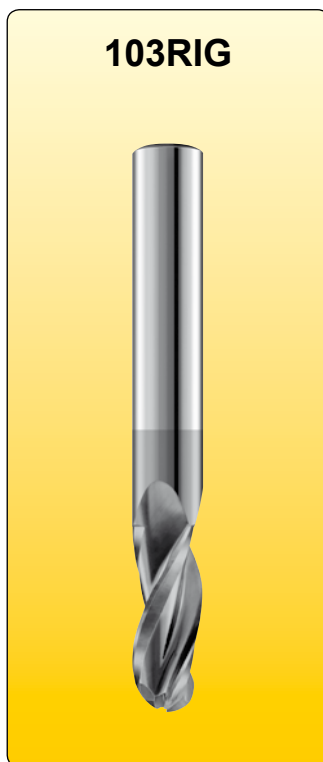


## Radiusfräser - Z=3 Drall 30° - Ähnlich DIN 6527-L

"PIRAÑA" ungleiche Schneidenteilung - feingeläppte Spannuten

## Ball nose cutters - Z=3 Helix 30° - Similar to DIN 6527-L

"PIRAÑA" uneven division of cutting edges - fine lapped chip flutes



### Einsatzgebiete / Range of application

A: Legierungen / Light alloys

A1.1-1.7 A2.1-2.7 A3.1-3.2 A4.1-4.2

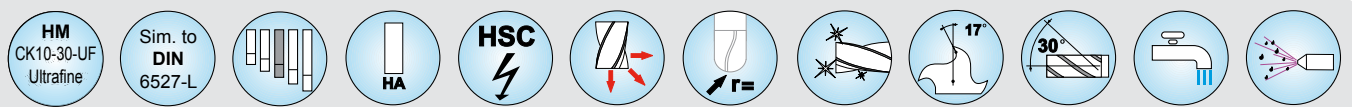
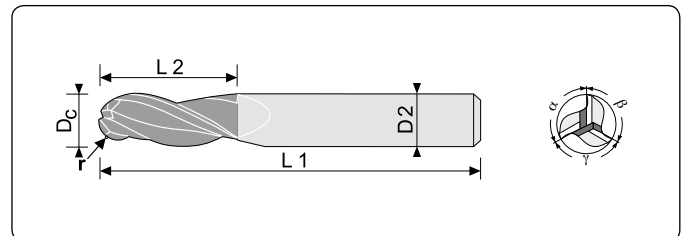
B: Kunststoffe - Faserverstärkte Kunststoffe

B: Plastics - Reinforced plastic fibres

B1.1-1.3 B1.5-1.6 B2.1-2.4

Titan / Titanium

E1.1



2.  
05

D <sub>c</sub> h10	L2	L1	D2 h6	r mm	103RI	103RIG
						Beschichtet / Coated
3	10	57	6	1,5	103RI.030061057	103RI.030061057G
4	13	57	6	2	103RI.040061357	103RI.040061357G
5	15	57	6	2,5	103RI.050061557	103RI.050061557G
6	18	57	6	3	103RI.060061857	103RI.060061857G
7	20	63	8	3,5	103RI.070082063	103RI.070082063G
8	20	63	8	4	103RI.080082063	103RI.080082063G
9	22	72	10	4,5	103RI.090102272	103RI.090102272G
10	25	72	10	5	103RI.100102572	103RI.100102572G
12	30	83	12	6	103RI.120123083	103RI.120123083G
14	30	83	14	7	103RI.140143083	103RI.140143083G
16	35	92	16	8	103RI.160163592	103RI.160163592G
18	35	92	18	9	103RI.180183592	103RI.180183592G
20	45	104	20	10	103RI.2002045104	103RI.2002045104G