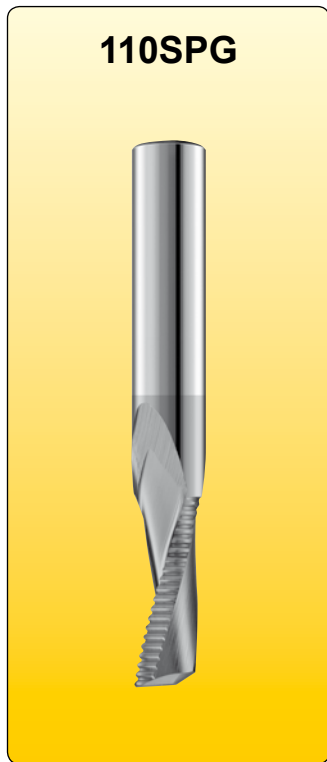
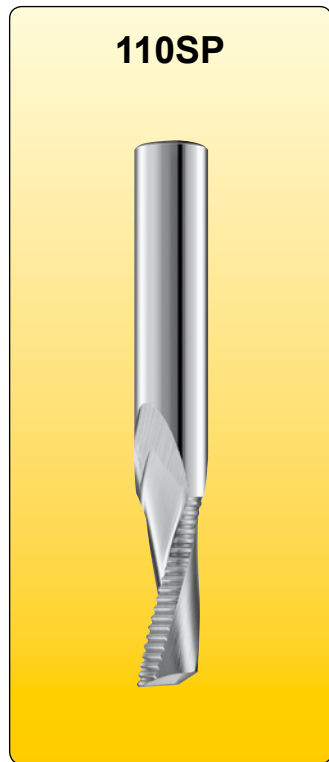


Z=1 mit Rechtsdrill und Spanbrechernuten - WN

"ULTRA Ra" Speed Line mit feingeläppten Spannuten

Z=1 with right helix and chip breaker - Internal standard

"ULTRA Ra" Speed Line with fine lapped chip flutes



Einsatzgebiete / Range of application

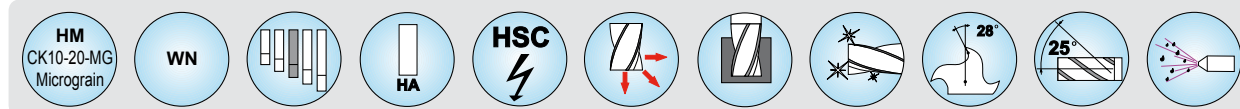
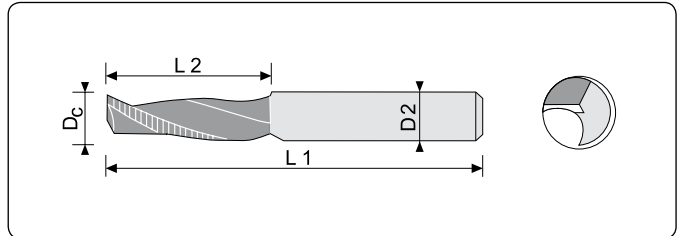
A: Legierungen / Light alloys

A1.1-1.6

B: Kunststoffe - Faserverstärkte Kunststoffe

 B: *Plastics - Reinforced plastic fibres*

B1.1-1.3 B1.4-1.6 B2.1-2.4



D _c h10	L2	L1	D2 h6	110SP	110SPG
					Beschichtet / Coated
3	7	50	6	110SP.030060750	110SP.030060750G
3	12	60	6	110SP.030061260	110SP.030061260G
4	9	50	6	110SP.040060950	110SP.040060950G
4	15	60	6	110SP.040061560	110SP.040061560G
5	11	50	6	110SP.050061150	110SP.050061150G
5	16	60	6	110SP.050061650	110SP.050061650G
6	13	50	6	110SP.060061350	110SP.060061350G
6	20	60	6	110SP.060062060	110SP.060062060G
8	22	63	8	110SP.080082263	110SP.080082263G
10	25	72	10	110SP.100102572	110SP.100102572G
12	30	83	12	110SP.120123083	110SP.120123083G
16	35	92	16	110SP.160163592	110SP.160163592G
20	40	104	20	110SP.2002040104	110SP.2002040104G

**2.
05**